

Wednesday, January 30, 2013 10:48:12 AM

Item ID: D4020-5

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Mesh (350 Basket Long, Lid)

Start Date: 1/30/2013 **Start Qty:** 6.00

Cust Item ID:

Required Date: 2/8/2013 Req'd Qty: 6.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 12-01-30

Tooling:

Date:

Run Start *NR1*

OC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

Work Order ID 96611

96611

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Wednesday, January 30, 2013 10:48:12 AM

Item ID: D4020-5

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Mesh (350 Basket Long, Lid)

Start Date: 1/30/2013 Start Qty: 6.00

6

Cust Item ID:

Required Date: 2/8/2013 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

13-01-30

Picklist Print

Wednesday, January 30, 2013 10:48:17 AM

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Work Order ID: 96611

96611

Parent Item: D4020-5

D4020-5

Parent Item Name: Mesh (350 Basket Long, Lid)

Start Date: 1/30/2013

Required Date: 2/8/2013

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased			No			100	sf	1,214.356	14.386	90.85895	60.5726
											**	CL 13-01-30	

M304FX0 75-16F

Expanded Metal Flat SS

Location	Loc Qty	Loc Code
WA007	1214.356264	
117197	102.9036	
120917	50.88673	
121521	0.00013372	
122080	63.0699	
122315	0.395	
122534	160	
122604	61.238	
122884	36.5679	
123448	246.09	
123855	147.07	
124070	26.135	
124347	320	

60.5726

Receiving Report

Date: 13/01/23
 Supplier: ULBRICH

Batch No: 1124 347
 Dart P/O: 18860

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☒
 Work Order 16 13/1/23

Discrepancies						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/01/23
 Date
 Received/Costing
 Initial

Location _____



SOLD TO:
00022279
DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Diversified Ulbrich
20 Hymus Blvd
PTE. Claire, QC H9R 1C9
Phone: (514)694-6522 Fax: (514)694-0266
Toll Free: (800)361-5950

SHIP TO:
DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

PACKING LIST

Page: 1

I049463

SPECIAL INSTRUCTIONS

SHIP TST GROUND COLLECT

Contact: CHANTAL LAVOIE

Ship Terms: COLLECT

MTR:Y

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO
CANADIAN DOLLARS	BOB MESSETT	(613) 632-5200	(613) 632-4443	PO18860

Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W232106	NET 30 DAYS	COMMON CARRIER	01/17/13	01/18/13	01/18/13

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
10		PC	SSH T-304 EXP PAPER 16F x 3/4" x 48" SHIP TST GROUND MTR'S WITH SHIPMENT 1 PALETTE CERT D'ANAL,YSE	180 LB / 10 PC L025818	A5M7	10
Approx Weight: 180.0 LB 01/18/13 09:27:51						

Received by: _____ Date: _____ Signature: _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18860

Purchase Order Date 1/17/13

PO Print Date 1/17/13

Page Number 1 of 1

Order From :

DIVERSIFIED ULBRICH
20 HYMUS BLV
POINTE-CLAIRE, QC H9R 1C9
CA

VC-DIV001

Contact Name

Vendor Phone

514 694 6522

Vendor Fax

514 694 0266

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
(83610)

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304EX0.75-16F	Expanded Metal Flat SS	1/22/13 Yes	320.00 sf	TST ground	\$5.0400	\$1,612.80

Special Inst: AISI 304/316 STAINLESS STEEL
EXPANDED METAL MESH PER ASTM
A240
PER ASTM F1267 OR MIL-M-17194

PO Total:

\$1,612.80

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 1/17/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

6870 HIGHWAY 42 EAST

METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

Certificate: 705682 1 Mail To:
Customer: 007040 001 ULRICH OF CANADA
98 MORFINCH DRIVE
DOWNSVIEW, ON M3N1x1

Ship To:
ULBRICH OF CANADA
98 NORFINCH DRIVE
DOWNSVIEW, ON M3H1K1

Date: 1/25/2012 Page: 1

Serial: 304/304L

File # 20

Your Order: P001562

NAS Order: WN 0028478 01

Corrosion: ASTM A262/02aE; 180E and OK

PRODUCT DESCRIPTION:

STNDS STL COIL, C.R. ANNEALED & PICKLED; UNS 30400/30403
EN10028-2 & EN10088-2, 1.4301/1.4307
ASTM A240/10, A480/10, A666/10, ASME SA240/10, SA480/10, SA666/10
ANS5511H/55130 XMRK, MIL-S-5059D AND3(X CRN MEAS); MIL-S-4043B
NACE MR0175-01, MR0103/07, Q35766D-A X MAG PERM
MIS. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; Q98763F Cond A; RoHS Compliant
Material is Free of Radioactive Contamination
NBS Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DPA/RS Compliant

8/31/23

Product Id	Coil #	Skid # Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
02A5M7 AA	02A5M7 A	0575	48.0000	3,900	SHEETS	096.00	50	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CR	CU	MM	MO	N	NI	P	S
ASM7	06	.0290	18.4045	.4310	1.7660	.3190	.0558	8.0505	.0310	.0013
		SI								
		.2495								

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d o i c r	UTS RSI	.2% YS KSI	1% YS KSI	ELONG %-2"	Hard RB	Tail Hard
02A5M7 AA	02A5M7 A	F T	94.29	48.27	54.84	45.45	86.50	84.50

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

Technical Dept. Mgr.

ERIC HESS

1/25/2012

6870 HIGHWAY 42 EAST

Certificate: 705682 3

REF ID: A67040 001

Mail To:
ULBHIGH OF CANADA
98 MORTIMER DRIVE
DOWNSVIEW, ON M3J2K1

Ship To:
 MERICH OF CANADA
 98 BURLINGHAM DRIVE
 DOWNSVIEW, ON M3M1X1

Date: 2/25/2012 Page: 1

85-021 304/304L

Present: 23

YOUR Order# P001562

REF ID: A66 0028476 02

Copyion: ASTM A262/O2ak;180Bend-OK

PRODUCT DESCRIPTION:

STNLS STL COLL. G.R. ANNALAND & PICKARD; UNS 30400/30403
 NMI0026-7 & NMI0038-2, 1.4301/1.4307
 ASTM-A240/10, A440/10, SA666/10 - ASTM-S240/10, SA440/10, SA666/10 -
 AMS551H/5513X XRAY: MIL-B-5059D A403(X CRN MEAS); MIL-F-4043B
 NAME MR0175/01, MR0103/01; Q98765D-A X MAG PARM
 MIN. SOLUTION ANNUAL TEMP 1900F, WATER QUANTITY

REMARKS :

Mat'1 is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; Q97637 Cond A; ROHS Compliant
Material is Free of Radioactive Contamination
XRF Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg by a Quality Mat. Sys. in Conf. w/ISO 9001
Melted & Manufactured in the USA; Mat'1 is SFANE Compliant

Product ID	Coil #	Skid # Thickness	Width	Weight	-----Length-----	Mark	Pieces	Commodity Code
02ASW7 AC	02ASW7 A	.0375	48.0000	3,898	SHETS	120.00	40	

CHEMICAL ANALYSIS CH(Country of Mfg) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

BEAT	CM	C	CR	CU	MR	MO	N	MI	F	S
ABN7	UB	.0290	18.4045	.4310	1.7660	.3193	.0534	8.0505	.0320	.0013
		.82								
		.2495								

MECHANICAL PROPERTIES

Product Id#	Coil #	h o c	d l z	WTG KSI	2% YS KSI	1% YS KSI	ELONG 4-2"	Hard RB	Tail Hard
02A5M7 AC	02A5M7 A	P	T	96.29	48.27	54.84	43.45	86.58	84.58

AMIM ASM7.PDF

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

Technical Dept. Ngr.

ERIC HESS

1/25/2017